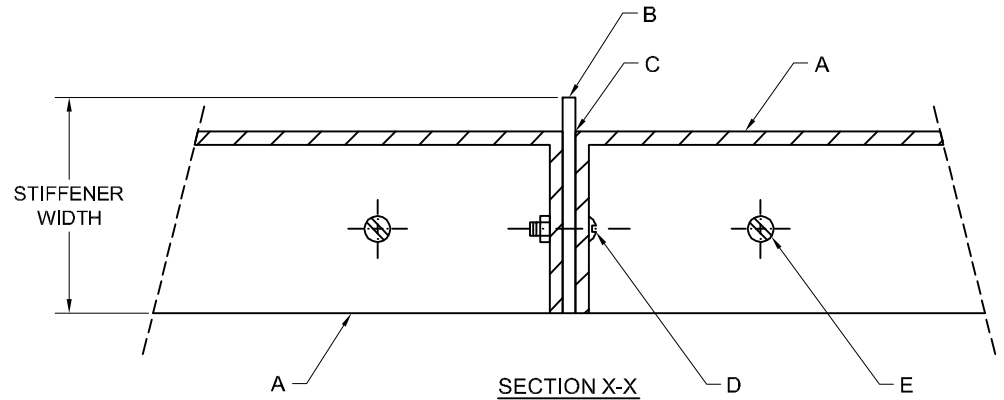


ASSEMBLY



- A. Holding frame - size and style customer designated
- B. Stiffener - 3/16 galvanized or aluminized steel stiffener
Width required as below:
4 Frames High: 3-1/2"
5 Frames High: 4"
6 Frames High: 4-1/2"
7 Frames High: 5"
8 Frames High: 5-1/2"
- C. Caulk between contacting surfaces to prevent air bypass:
- Frame to Frame
- Frame to Stiffener
- Frame to Flashing
- D. Screw #10-32 x 3/8 and nut through frame/stiffener/frame combination.
- E. Screw #10-32 x 1/4 and nut through frame to frame installation.

1. Stiffener bar(s) should be placed between every other column of frames on banks 4 high x 3 wide and larger.
2. Customer to supply flashing to ensure seal between frames and plenum.
3. Stiffeners are purchased as a separate item and supplied by customer.
4. Assembly hardware purchased and supplied by customer.



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CONTACT FACTORY TO
VERIFY REVISION LEVEL

TOLERANCES
UNLESS OTHERWISE SPECIFIED

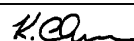
FRACTIONAL -
DECIMAL -
ANGLES -

ALL DIMENSIONS IN INCHES

DRAWING NAME

FILTER FRAME INSTALLATION

APPROVED BY



SPECIFICATION NO.

MKT-P-00530

PAGE

1 OF 1

SCALE

NONE

DWG. SIZE

A

REVISION

NEW

REVISION DATE

03-25-10

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