



Purolator®

Hi-E™ 40 HC

Extended Surface pleated Panel Filters

MERV 8



The Best
Just Got Better-
Hi-E 40HC Pleats Now
Mechanical MERV 8

*The Industry's Largest Selling
Brand of Pleated Filters*

- **Mechanical MERV 8**
- Low initial resistance for energy savings
- Quality Engineered
- Consistently Produced
- Widest Selection
- Industry's Largest inventory
- Competitively Priced

Hi-E™ 40 HC

Extended Surface Pleated Panel Filters

Exceeds ASHRAE Standard 62
air cleaning specifications for
filters installed upstream of
cooling coils.

**Mechanical
MERV 8**

• **Hi-E 40HC**- The industry standard for performance and value for over 30 years

**Nobody Sells More Pleats
than Purolator. Here's Why...**

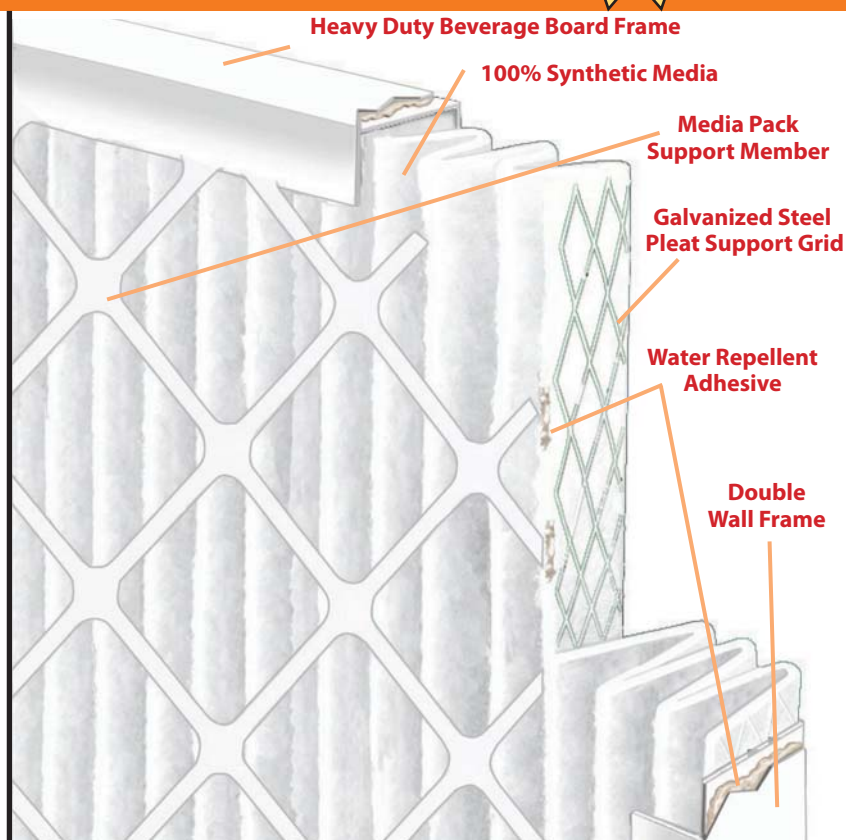
Quality Engineered

Proprietary MERV 8 Media - Developed to deliver consistent performance.

The heart of the product. Purolator medias are manufactured to exclusive specifications produced only for Purolator. Nobody pays more attention to media specifications than Purolator. Rigid requirements for resistance, efficiency, MERV values and dust holding capacity are verified by QC checks on incoming raw materials, production line sampling and field audits of finished goods.

Mechanical Media - Hi-E 40HC filters are made with 100% synthetic fibers providing mechanical efficiency to achieve a MERV 8 rating. Hi-E 40 HC filters maintain a MERV 8 rating before and after a conditioning step.

Heavy Duty Beverage Board Frame - Moisture resistant, sturdy frame material stands up to rough handling, difficult service conditions, long service life. The new 7-strap die cut pattern increases contact points between the beverage board and die cut by 50%.

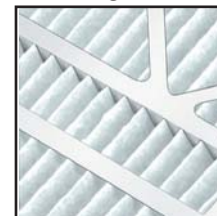


All Hi-E 40HC filters are designed with a consistent pleat shape on predetermined centers causing dirt to collect evenly over the entire surface of the media. Fully utilizing every square inch results in a slow steady rise in resistance for maximum dust holding capacity.

Purolator pleats can't be beat!

Two Piece Frame Construction - Double wall thickness around the outer edge and integral die cut cross members provide strength and rigidity. Hi-E 40HC filters will not rack, warp or bend under normal handling or operating conditions.

Pleat Stabilizers - The 4" deep filters are designed with individual die cut fingers that separate and stabilize each pleat. Consistent pleat alignment enhances dust holding capacity for longer service life.



Purolator Pleats Can't Be Beat!

Mechanical
MERV 8

Water Repellent Adhesive—Adheres Even When Wet

The adhesive used to bond the frame and media pack into a unitized assembly is highly water repellent. The pleats hold together even when wet. No delaminating, no excessive buckling, no collapsing.

Galvanized Steel Pleat Support - Prevents Rust

How many pleats have you seen with rust flaking off the grid? The Purolator expanded metal pleat support grid is made of galvanized steel for maximum rust resistance. The metal grid maintains pleat shape and prevents fluttering in operation. Consistent pleat shape minimizes resistance and improves dirt loading characteristics throughout the life of the filter.



Two mating pieces of die cut beverage board form a double wall frame around all four edges of the filter. Hi-E 40HC filters will not rack or warp under normal operating conditions.

Consistently Produced

Uniform Pleat Shape - Holds More Dirt

Consistent pleat shape produces optimum performance. Sophisticated production control techniques assure consistent pleat count, pleat height, pleat shape and spacing.

100% Adhesive Application - Assures Filter Integrity

The inside of the die cut frame is completely coated with adhesive to assure a solid bond at all points of contact. The die cut boxes are bonded to each other. The media pack is sealed inside the frame and the pleat tips are bonded to the diagonal support members.

Competitively Priced

Ask your Purolator representative for a quote today.

Largest Inventory *(Nobody stocks more pleats than Purolator.)*

We know ready availability is critical to meeting your needs for clean air... on time. All our Distribution Centers are kept fully stocked with pleats the year round.

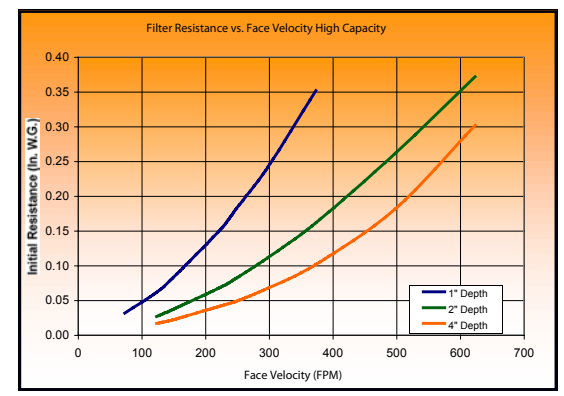
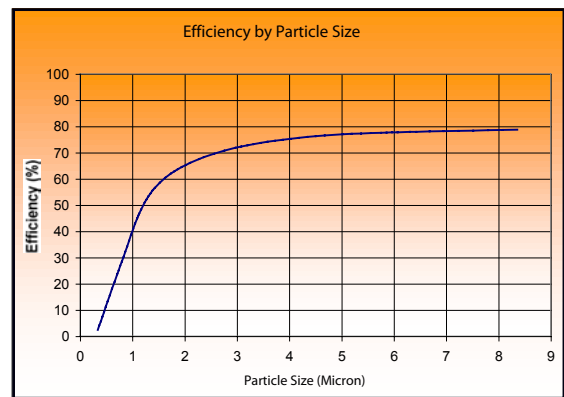
Compare the performance and value of Hi-E 40HC pleats to other types of filters including disposable panel filters, ring panels, pads and frames or permanent filters for efficiency, low resistance, high dust holding capacity, durability and price. The Hi-E 40HC line has lower resistance levels to aid in your energy savings goals and objectives.

Hi-E 40 HC

Extended Surface Pleated Panel Filters



Hi-E 40 HC Model Number	Nominal ⁽¹⁾ Size WxHxD	Actual Size WxHxD	CFM ⁽⁵⁾ capacity	Resist. in W.G. high	Total Media area/filter
HE40HC-STD1	10x10x1	9-1/2 x 9-1/2 x 3/4	210	.24	1.6
HE40HC-STD1	10x15x1	9-3/4 x 14-3/4 x 3/4	310	.24	2.6
HE40HC-STD1	10x20x1	9-1/2 x 19-1/2 x 3/4	415	.24	2.6
HE40HC-STD1	10x24x1	9-3/4 x 23-3/4 x 3/4	500	.24	3.1
HE40HC-STD1	12x12x1	11-3/4 x 11-3/4 x 3/4	300	.24	3.1
HE40HC-STD1	12x16x1	11-3/4 x 15-3/4 x 3/4	400	.24	3.1
HE40HC-STD1	12x20x1	11-1/2 x 19-1/2 x 3/4	500	.24	3.1
HE40HC-STD1	12x24x1	11-3/8 x 23-3/8 x 3/4	600	.24	3.7
HE40HC-STD1	14x14x1	13-3/4 x 13-3/4 x 3/4	410	.24	3.8
HE40HC-STD1	14x20x1	13-1/2 x 19-1/2 x 3/4	585	.24	4.6
HE40HC-STD1	14x24x1	13-3/4 x 23-3/4 x 3/4	700	.24	4.8
HE40HC-STD1	14x25x1	13-1/2 x 24-1/2 x 3/4	730	.24	8.1
HE40HC-STD1	14x30x1	13-3/4 x 29-3/4 x 3/4	875	.24	4.1
HE40HC-STD1	15x20x1	14-1/2 x 19-1/2 x 3/4	625	.24	8.1
HE40HC-STD1	15x30x1	14-3/4 x 29-3/4 x 3/4	935	.24	5.0
HE40HC-STD1	16x16x1	15-3/4 x 15-3/4 x 3/4	530	.24	4.3
HE40HC-STD1	16x20x1	15-1/2 x 19-1/2 x 3/4	665	.24	5.1
HE40HC-STD1	16x24x1	15-1/2 x 23-3/8 x 3/4	800	.24	5.3
HE40HC-STD1	16x25x1	15-1/2 x 24-1/2 x 3/4	835	.24	8.1
HE40HC-STD1	16x30x1	15-3/4 x 29-3/4 x 3/4	1000	.24	4.8
HE40HC-STD1	18x18x1	17-3/4 x 17-3/4 x 3/4	675	.24	5.7
HE40HC-STD1	18x20x1	17-3/8 x 19-1/2 x 3/4	750	.24	5.7
HE40HC-STD1	18x22x1	17-3/8 x 21-1/2 x 3/4	825	.24	6.0
HE40HC-STD1	18x24x1	17-3/8 x 23-3/8 x 3/4	900	.24	6.6
HE40HC-STD1	18x25x1	17-1/2 x 24-1/2 x 3/4	935	.24	6.6
HE40HC-STD1	20x20x1	19-1/2 x 19-1/2 x 3/4	830	.24	6.9
HE40HC-STD1	20x22x1	19-3/4 x 21-3/4 x 3/4	915	.24	8.1
HE40HC-STD1	20x24x1	19-3/8 x 23-3/8 x 3/4	1000	.24	7.1
HE40HC-STD1	20x25x1	19-1/2 x 24-1/2 x 3/4	1040	.24	7.7
HE40HC-STD1	20x30x1	19-1/2 x 29-1/2 x 3/4	1250	.24	9.7
HE40HC-STD1	22x22x1	21-3/4 x 21-3/4 x 3/4	1005	.24	8.7
HE40HC-STD1	24x24x1	23-3/8 x 23-3/8 x 3/4	1200	.24	
HE40HC-STD1	24x30x1	23-3/4 x 29-3/4 x 3/4	1500	.24	
HE40HC-STD1	25x25x1	24-1/2 x 24-1/2 x 3/4	1300	.24	
HE40HC-STD2	10x20x2	9-1/2 x 19-1/2 x 1-3/4	700	.26	4.7
HE40HC-STD2	12x12x2	11-3/4 x 11-3/4 x 1-3/4	500	.26	7.3
HE40HC-STD2	12x20x2	11-1/2 x 19-1/2 x 1-3/4	850	.26	7.3
HE40HC-STD2	12x24x2	11-3/8 x 23-3/8 x 1-3/4	1000	.26	8.6
HE40HC-STD2	14x20x2	13-1/2 x 19-1/2 x 1-3/4	975	.26	8.8
HE40HC-STD2	14x25x2	13-1/2 x 24-1/2 x 1-3/4	1215	.26	11.0
HE40HC-STD2	15x20x2	14-1/2 x 19-1/2 x 1-3/4	1040	.26	9.3
HE40HC-STD2	16x16x2	15-3/4 x 15-3/4 x 1-3/4	890	.26	9.9
HE40HC-STD2	16x20x2	15-1/2 x 19-1/2 x 1-3/4	1100	.26	9.9
HE40HC-STD2	16x24x2	15-3/8 x 23-3/8 x 1-3/4	1335	.26	11.7
HE40HC-STD2	16x25x2	15-1/2 x 24-1/2 x 1-3/4	1400	.26	12.3
HE40HC-STD2	18x18x2	17-3/4 x 17-3/4 x 1-3/4	1100	.26	11.4
HE40HC-STD2	18x20x2	17-1/2 x 19-1/2 x 1-3/4	1250	.26	11.4
HE40HC-STD2	18x22x2	17-1/2 x 21-1/2 x 1-3/4	1500	.26	13.6
HE40HC-STD2	18x24x2	17-3/8 x 23-3/8 x 1-3/4	1500	.26	13.6
HE40HC-STD2	18x25x2	17-1/2 x 24-1/2 x 1-3/4	1550	.26	14.2
HE40HC-STD2	20x20x2	19-1/2 x 19-1/2 x 1-3/4	1400	.26	12.4
HE40HC-STD2	20x24x2	19-3/8 x 23-3/8 x 1-3/4	1665	.26	14.8
HE40HC-STD2	20x25x2	19-1/2 x 24-1/2 x 1-3/4	1720	.26	15.5
HE40HC-STD2	20x30x2	19-3/4 x 29-1/2 x 1-3/4	2050	.26	18.7
HE40HC-STD2	24x24x2	23-3/8 x 23-3/8 x 1-3/4	2000	.26	17.9
HE40HC-STD2	25x25x2	24-1/2 x 24-1/2 x 1-3/4	2000	.26	20.0
HE40HC-STD4	12x24x4	11-3/8 x 23-3/8 x 3-3/4	1000	.18	12.4
HE40HC-STD4	16x20x4	15-1/2 x 19-1/2 x 3-3/4	1120	.18	14.6
HE40HC-STD4	16x25x4	15-1/2 x 24-1/2 x 3-3/4	1400	.18	18.3
HE40HC-STD4	18x24x4	17-3/8 x 23-3/8 x 3-3/4	1500	.18	19.9
HE40HC-STD4	20x20x4	19-1/2 x 19-1/2 x 3-3/4	1400	.18	18.8
HE40HC-STD4	20x24x4	19-3/8 x 23-3/8 x 3-3/4	1670	.18	22.4
HE40HC-STD4	20x25x4	19-1/2 x 24-1/2 x 3-3/4	1750	.18	23.5
HE40HC-STD4	24x24x4	23-3/8 x 23-3/8 x 3-3/4	2000	.18	27.4
HE40HC-STD4	25x29x4	28-1/2 x 24-1/2 x 3-3/4	2500	.18	32.6
HE40HC-STD4	28x30x4	29-1/2 x 27-1/2 x 3-3/4	2920	.18	38.5



Underwriters Laboratories, Inc. Classification: Hi-E 40HC filters are classified U.L. Class 2 per U.L. Standard 900.

Operating Temperature Limit: Maximum operating temperature is 225°F (107°C).

Pleat Count -	1"	2"	4"
	(Pleats per foot)		
Hi-E 40HC -	14.0	15.0	11.0

- Width and height dimensions are interchangeable. The Hi-E 40HC may be installed with pleats running vertical or horizontal.
- Hi-E 40HC filters have a MERV 8 rating before and after a conditioning step.
- The recommended final operating resistance is typical of systems currently in operation. The Hi-E 40HC can be operated to higher or lower final resistance levels without adversely affecting filter efficiency.
- Final Resistance 1.0" W.G.
- Rated Air velocity: 1" @300 FPM, 2" and 4" @ 500 FPM

P-HIE40HC-908



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